

Date: Wednesday, 20/05/2009 9:57:57 AM  
User: Linda Lacelle

**Process Sheet**

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 48073	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251233
<b>This Issue</b> : 20/05/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 45163	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 27/05/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> :	

**Additional Product**

Job Number:



**Seq. #:** **Machine Or Operation:** **Description :**

1.0 PG PURCHASING



*AS*

**Comment:** PURCHASING

Issue P/O: 8826 to Eagle Copters

"Assembly of D212-725-1-233 with Dart IPP D212-725-1-233"

Send a copy of this IPP

C209/05/20 ①

**MAY 25 2009**

2.0 D2127251233 Stiffener Angle



*AS*

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

STIFFENER ANGLE

**MAY 25 2009**

3.0 OUTSIDE SERVICE OUTSIDE SERVICES-ENGINEERING



**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-233	SEAL ANGLE	<u>95398.1.70</u>

Attach serviceable tags

*[Signature]*

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-233 REV. F

Material Certification / Proof of Traceability / Certificate of Conformity required

**MAY 25 2009**

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 48073

Part Number: D2127251233

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAY 25 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAY 25 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

MAY 25 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/07 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



09/05/26

# Eagle Copters Maintenance Ltd

## WORK REPORT

Work Order Number: 45398

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

### Squawk: 1.70

#### Discrepancy:

Fabricate D212-725-1-233, Stiffener Angle for Dart Aerospace.

#### Resolution:

D212-725-1-233, Stiffener Angle fabricated IAW D212-725-1 Dwg Pg. 81. Material 2024-T3511 0.130, Batch No.2978.

1.70 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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### Squawk: 1.71

#### Discrepancy:

Fabricate D212-725-1-929, Throttle Rod Housing Assembly for Dart Aerospace.

#### Resolution:

D212-725-1-929, fabricated IAW D212-725-1 Dwg. Pg. 49. Material used, 301 1/4 .040, Batch No. 1545. 304 SS A269 1/12 X.035 TUBE Batch no 2828 and P/N204-060-767-001 LT09-003329.

1.71 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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### Squawk: 1.72

#### Discrepancy:

Fabricate D212-725-1-229, skin for Dart Aerospace.

#### Resolution:

D212-725-1-229, fabricated Skin IAW D212-725-1 Dwg. Pg 82. Material 2024T3 0.040, Batch No. 0921.

1.72 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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\* End of Report \*

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*